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D350-561-241
Job Sheet 193045



009217

Part No: D350-561-241

Job Qty: 1 pcs

Part Name: Single Mirror Installation LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP revA 11.07.12 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	4/22/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S171737



Part: D350-561-241

Job No: 193045

Serial No/Batch: S171737

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91 - 20 Issue 3 of FAA STC SH856NE

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	QC 4	1 pcs	4/22/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
120	Packaging 3-1 - Stock - B4B	1 pcs	4/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
125	DC - 1 - B4B	1 pcs	4/22/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
130	QC 21 - FG	1 pcs	4/22/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

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Part Op 105 - (Pick Kit)
 Descriptions: 110 - (QC4- 100% Inspect kits for completeness)
 120 - Identify and pack for shipping as per PPP D350-561-241 LOCATION: FG011
 125 - Photocopy bluefile and create labels per PPP D350-561-241 CHG001
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5149158
AN3-6A	Bolt	1 Ea (1 ea)	105-Packaging 1 - Pick Kit	5149149
AN4-10A	Bolt	1 Ea (1 ea)	105-Packaging 1 - Pick Kit	5162658
AN4-5A	Bolt	3 Ea (3 ea)	105-Packaging 1 - Pick Kit	5155698
D2011-101	Mirror 6"	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5142085
D2012-106	Arm	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5105115
D2012-107	Clevis	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5040916
D2012-111	Bracket	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5114674
D2012-115	Bracket, Clevis	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5151345
D2022-101	Spacer	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5163199
D3629-1	Bracket	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5148977
D3635-1	Gasket	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5149366
D3646-2	Arm	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5142211
D3646-4	Arm	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5115175
D4070-041	Clamp	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5148984
MS21042L3	Nut	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5166694
NAS1149D0363J	Washer	8 Ea (8 ea)	105-Packaging 1 - Pick Kit	5152662
NAS1149D0463J	Washer	8 Ea (8 ea)	105-Packaging 1 - Pick Kit	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN3-5A	6	331	0
	AN3-6A	1	383	0
	AN4-10A	1	206	0
	AN4-5A	3	179	0
	D2011-101	1	25	0
	D2012-106	1	34	0
	D2012-107	1	29	0
	D2012-111	1	10	0
	D2012-115	1	14	0
	D2022-101	2	93	0
	D3629-1	1	16	0
	D3635-1	1	11	0
	D3646-2	1	17	0
	D3646-4	1	4	0
	D4070-041	2	25	0
	MS21042L3	4	3,734	0
	MS21042L4	4	4,190	0
	NAS1149D0363J	8	1,474	0
	NAS1149D0463J	8	5,211	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

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Part Number: D350-561-241Description: SINGLE CARGO MIRROR INSTALLATION, LH[illegible]